



Bayblend® T45 PG RE

(ABS+PC)

Covestro Deutschland AG

- ABS+PC-Blend
- Vicat/B 120 temperature = 112 °C
- for electroplating applications

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2000	MPa	ISO 527
Yield stress	49	MPa	ISO 527
Yield strain	3.7	%	ISO 527
Notched Impact Strength (Izod), 23 °C	40	kJ/m ²	ISO 180/1A
Notched Impact Strength (Izod)	36	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Impact Strength (Izod), 23 °C	no break	kJ/m ²	ISO 180/1U

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	92	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	112	°C	ISO 75-1/-2
Vicat softening temperature, 50 °C/h 50N	110	°C	ISO 306
Coeff. of Linear Therm. Expansion, parallel	85	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	90	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB	class	UL 94
Thickness tested	0.8	mm	-
Oxygen index	20	%	ISO 4589-1/-2

Electrical Properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	3.1	-	IEC 62631-2-1
Relative permittivity, 1MHz	3	-	IEC 62631-2-1
Dissipation Factor, 100Hz	35	E-4	IEC 62631-2-1
Dissipation Factor, 1MHz	85	E-4	IEC 62631-2-1
Volume Resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface Resistivity	>1E15	Ohm	IEC 62631-3-2
Electric Strength	35	kV/mm	IEC 60243-1
Comparative tracking index	275	-	IEC 60112

Other Properties	Value	Unit	Test Standard
ISO Data			
Water Absorption	0.7	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1100	kg/m ³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	260	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Injection Molding, injection velocity	240	mm/s	ISO 294

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	95 - 110	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	240 - 270	°C	-
Mold temperature	70 - 90	°C	-
Zone 1	220 - 230	°C	-

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Zone 2	225 - 235	°C	-
Zone 3	230 - 240	°C	-
Nozzle temperature	255 - 265	°C	-
Back pressure	5 - 15	MPa	-

Characteristics

Processing

Injection Molding

Certifications

Contains renewable resources, ISCC Plus

Special Characteristics

Platable